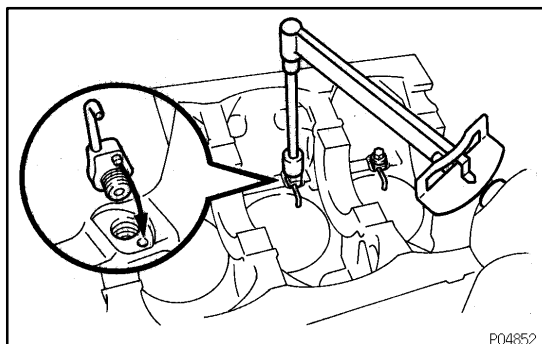


REMOVAL

1. REMOVE CYLINDER HEAD (See page [EM-28](#))
2. REMOVE TIMING CHAIN AND GEARS (See page [EM-13](#))
3. REMOVE CRANKSHAFT (See page [EM-83](#))
4. REMOVE OIL NOZZLES

Remove the 6 check valves and oil nozzles.

Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)



HINT:

At the time of installation, align the pin of the nozzle with the pin hole of the cylinder block.